## Life Fitness Models X9i, 8500, 9100, and 9500HR Cross-Trainers How To...Remove Power Control Board Assembly

## Tools Required: Slotted head screwdriver and Phillips screwdriver

- 1. Remove the right REAR COVER. See How To...Remove Rear Covers.
- 2. Remove the two securing the mounting bracket to the frame, and lift out the bracket with board.
- 3. Disconnect the 12, 13, and 3-Pin Connectors on the PCB.
- 4. Remove the PCB from its mounting bracket.
- 5. Install new PCB in reverse order.



